## **Calibration of Vibration Calibrators**

## Vibration Calibration System VC100, VC110, VC120

Item	Description
VC1xx-AK	VC100/VC110/VC120 – Traceable calibration with adjustment
	• Incoming inspection of the VC1xx to determine the calibration capability
	General function test
	Measurement of the incoming deviation of the vibration acceleration
	Check of the measuring channels
	Quotation for necessary service work/calibration
	Adjustment of vibration acceleration and measuring channel     (if not desired: Option -OJ)
	• Traceable calibration of vibration acceleration, frequency and harmonic distortion according to ISO 16063-44:2019 after adjustment
	Traceable calibration of voltage and charge measurement channels according to DKD-R 3-2:2019     after adjustment
	Conformity check of measurement accuracy of vibration acceleration, voltage and charge measurement channels.
	Note: Conformity check is performed according to decision rule 2: without consideration of the measurement uncertainty
	Documentation: accredited calibration certificate according to DIN EN ISO/IEC 17025:2018 (at extra charge with option: -EA)
VC1xx-WK	VC100/VC110/VC120 - Non-traceable factory calibration with adjustment
	• Incoming inspection of the VC1xx to determine the calibration capability
	General function test
	Measurement of the incoming deviation of the vibration acceleration
	Check of the measuring channels
	Quotation for necessary service work/calibration
	• Adjustment of vibration acceleration and measuring channel (if not desired: Option -OJ)
	Non-traceable factory calibration of vibration acceleration after adjustment
	Non-traceable factory calibration of voltage and charge measurement channels after adjustment
	Documentation: Factory Calibration Certificate (non-traceable)
Option -OJ	Option Without Adjustment
	Without adjustment of vibration acceleration and measuring channels
Option -EA	Option Incoming Deviation
	Non-traceable factory calibration of the incoming deviation of the vibration acceleration and the measuring channels
	Documentation: Factory Calibration Certificate (non-traceable)



## Fix-Point Vibration Calibrators VC10, VC11, VC12, VC13, VC20

Item	Description
VCxx-AK	<ul> <li>VC10, VC11, VC12, VC13, VC20 – Traceable calibration</li> <li>Incoming inspection of the VC1xx to determine the calibration capability: <ul> <li>Visual inspection</li> <li>General function test</li> <li>Measurement of the incoming deviation of the vibration acceleration</li> </ul> </li> <li>Adjustment, if the measurement deviation exceeds the intervention threshold of ±0.5 % and if possible (if not desired: Option -OJ)</li> <li>Determination of vibration acceleration, frequency and harmonic distortion for one operating point according to DIN ISO 16063-44:2019 after adjustment (at extra charge with option: -WP and / or -EA)</li> <li>Documentation: accredited calibration certificate according to DIN EN ISO/IEC 17025:2018 (at extra charge with option: -R1 or -R2)</li> </ul>
VCxx-WK	<ul> <li>VC10, VC11, VC12, VC13, VC20 – Non-traceable factory calibration with adjustment</li> <li>Incoming inspection of the VC1xx to determine the calibration capability: <ul> <li>Visual inspection</li> <li>General function test</li> <li>Measurement of the incoming deviation of the vibration acceleration</li> </ul> </li> <li>Adjustment, if the measurement deviation exceeds the intervention threshold of ±0.5 % and if possible (if not desired: Option -OJ)</li> <li>Determination of vibration acceleration and frequency for one operating point before and, if necessary, after adjustment (at extra charge with option: -WP)</li> </ul> <li>Documentation: Factory Calibration Certificate (non-traceable)</li>
Option <b>-OJ</b>	Without Adjustment   • without adjustment of the vibration acceleration, if the measurement deviation exceeds the intervention threshold of $\pm 0.5$ %
Option -WP	Additional calibration of another operating point     In case of traceable calibration, determination of vibration acceleration, frequency, harmonic distortion for another operating point according to DIN ISO 16063-44:2019 after adjustment     In case of non-traceable factory calibration, determination of vibration acceleration and frequency for another operating point before and, if necessary, after adjustment
Option -EA	Documentation of the input deviation of the vibration acceleration  • For one operating point before adjustment  Documentation: Factory Calibration Certificate (non-traceable)
Option -R1	Additional conformity check according to data sheet for accredited calibration certificate according to decision rule 1: Consideration of measurement uncertainty  • Conformity check for vibration acceleration  Documentation: accredited calibration certificate according to DIN EN ISO/IEC 17025:2018
Option -R2	Additional conformity check according to data sheet for accredited calibration certificate according to decision rule 2: Without consideration of measurement uncertainty  • Conformity check for vibration acceleration  Documentation: accredited calibration certificate according to DIN EN ISO/IEC 17025:2018

## **Multi-Point Vibration Calibrator VC21**

Item	Description
VC21-AK	<ul> <li>VC21 – Traceable calibration</li> <li>Incoming inspection of the VC1xx to determine the calibration capability: <ul> <li>Visual inspection</li> <li>General function test</li> <li>Measurement of the incoming deviation of the vibration acceleration</li> </ul> </li> <li>Adjustment, if the measurement deviation exceeds the intervention threshold of ±0.5 % and if possible (if not desired: Option -OJ)</li> <li>Determination of vibration acceleration, frequency and harmonic distortion for 29 operating points according to DIN ISO 16063-44:2019 after adjustment (at extra charge with option: -WP and / or -EA)</li> <li>Documentation: accredited calibration certificate according to DIN EN ISO/IEC 17025:2018 (at extra charge with option: -R1 or -R2)</li> </ul>
VC21-WK	<ul> <li>VC21 – Non-traceable factory calibration with adjustment</li> <li>Incoming inspection of the VC1xx to determine the calibration capability: <ul> <li>Visual inspection</li> <li>General function test</li> <li>Measurement of the incoming deviation of the vibration acceleration</li> </ul> </li> <li>Adjustment, if the measurement deviation exceeds the intervention threshold of ±0.5 % and if possible (if not desired: Option -OJ)</li> <li>Determination of vibration acceleration and frequency for 29 operating points before and, if necessary, after adjustment (at extra charge with option: -WP)</li> <li>Documentation: Factory Calibration Certificate (non-traceable)</li> </ul>
Option -OJ	Without Adjustment • without adjustment of the vibration acceleration, if the measurement deviation exceeds the intervention threshold of $\pm 0.5~\%$
Option -WP	Additional calibration of another operating point     In case of traceable calibration, determination of vibration acceleration, frequency, harmonic distortion for another operating point according to DIN ISO 16063-44:2019 after adjustment     In case of non-traceable factory calibration, determination of vibration acceleration and frequency for another operating point before and, if necessary, after adjustment
Option -EA	Documentation of the input deviation of the vibration acceleration  • For one operating point before adjustment  Documentation: Factory Calibration Certificate (non-traceable)
Option -R1	Additional conformity check according to data sheet for accredited calibration certificate according to decision rule 1: Consideration of measurement uncertainty  • Conformity check for vibration acceleration  Documentation: accredited calibration certificate according to DIN EN ISO/IEC 17025:2018
Option -R2	Additional conformity check according to data sheet for accredited calibration certificate according to decision rule 2: Without consideration of measurement uncertainty  • Conformity check for vibration acceleration  Documentation: accredited calibration certificate according to DIN EN ISO/IEC 17025:2018